## Material - ASTM B275 AM50A

## Standard Specification for Magnesium-Alloy Die Castings

Group - Non-Ferrous Magnesium Alloy
Sub Group - ASTM B275 Magnesium-Alloy Die Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Aluminium | Al \% | 4.400-5.400 | As-Cast |  |
| Copper | Cu \% | 0.010 max. |  |  |
| Iron | Fe \% | 0.004 max. |  |  |
| Manganese | Mn \% | 0.260-0.600 |  |  |
| Nickel | Ni \% | 0.002 max. |  |  |
| Other | Ot\% | 0.020 max. |  |  |
| Silicon | Si \% | 0.100 max. |  |  |
| Zinc | Zn \% | 0.220 max. | $\square$ |  |
| Magnesium | Mg \% | Balance | Mechanical Properties |  |
| - | - |  | Tensile Strength in Mpa | 200 min . |
| - | - | - | Yield Strength in Mpa | 110 min . |
| - | - | - | Elongation in \% | 10 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in HB | 58 min . |
| - | - | - | Impact in Joule | - |


| Cross Reference Table |  |  |  |
| :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |
| AM50A | ANSI/AA | USA | Casting |
| EN-MB21220 | ONORM | Australia | Ingot and Casting |
| EN-MBMgAl5Mn | ONORM | Australia | Ingot and Casting |
| EN-MB21220 | CSN | Czech Republic | Ingot and Casting |
| EN-MBMgAl5Mn | CSN | Czech Republic | Ingot and Casting |
| B94 AM50A | ASTM | USA | Casting |
| B951 AM50A | ASTM | USA | Casting |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. - Gravity Group of Companies team member Call on +918469160029 , or email marketing@gravitycastindia.com

